						······································	n	- L	
Work Order ID 108673 Monday, October 28, 2013 12:54:07	PM	*108	673*			- Gh	\$\frac{1}{2} \text{\$\phi} \text{\$\phi}\$	Page I	5
Item ID: D3215-3 Revision ID: Item Name: Webbing Tidy		Accept	*N900	04010 0)* s	etup Star Stop	I VI	S1* S2*	a i i i i i i i i i i i i i i i i i i i
	Qty: 20.00 *20.00 Qty: 20.00	.*28*	Cust Item I Customer:	D:				. 12	·
Approvals: Process Plan: QC:	MF Date: 3-10-2 Date:			ate:	R	tun Star Stop	1/1	R1* R2*	
Sequence ID/ Operat Work Center ID Descrip		Set Up/ Run Hours	Tool ID	Tool # Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	
Draw Nbr Revision Nb	or							Stamp	
D3215 Rev D								1	
*100 *100* Waterjet FLOW CNC Waterjet \$\ightarrow{50}{2} - 040"	WATER JET Memo 1-Cut as per Dwg D3215 (D3215-3A Rev: 2-Deburr if necessary	0.00 0.00 Dwg Rev: Pro 3-Identify as	g D3215-3A		28	Õ	- • • • • • • • • • • • • • • • • • • •	Ac. 13.10.5)9
110 QC2- Ins *111 QC QC Quality Control	spect parts off machine FAI/FAIB Memo	0.00			28		·	Ac	9
120 QC8- Ins *120* QC Quality Control	spect parts - second check Memo	0.00 B 10 c	•		28 Dust				

											DQA:	Date	:
NCR:	Yes	/ No				WORK ORDER NON-	·COI	NFORM	MANCE / UP	DATE		<u> </u>	ŧ
											QA Closed:	Date	:
Work Ord	oŕ.					DISPOSITION				AGAINST DI	EPARTMENT	/PROCESS	
Part I	•					Rework Scrap		ſ	Skid-tube Machining	Crosstube Small Fab	Pro	Water Jet d. Eng. Coor.	Engineering Quality
NCR I	No.					Use-as-is Work Order Update	_		noforming Large Fab	Finishing Composite	Rec/Sto	re/Packaging Supplier	Other
Root					Descri	ption of work order update		Initial	Ac	tion	Sign &		
Cause		Date	Step	Qty	(or Non-conformance	Ct	nief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved					-								
ļ		<u></u>	<u> </u>				FAUI	LT CATE	GORY			L .	
Land	ing (Gear		·		General							
		Bending Centre N Cracks Crushed/ Cuffs Heat Tre Inspectio	'Crimped at		o/s	Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short		⊣ `	ion Incomplete ions Incomplete/ enance eled	'Unclear	Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned V	ct issing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
	\vdash	Ripples in	-		<u> </u>	Drill Holes		Offset	-	<u> </u>			1

Out of Calibration

Out of Sequence
Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID 108673 Page 2 Monday, October 28, 2013 12:54:07 PM Item ID: D3215-3 Accept *N900040100* Setup Start **Revision ID:** Stop Item Name: Webbing Tidy **Start Date:** 10/28/2013 **Start Oty: 20.00 Cust Item ID: Required Date:** 10/31/2013 Req'd Qty: 20.00 **Customer:** Reference: Run Process Plan: Approvals: Date: Tooling: Date: Stop Date: SPC(Y/N): Date: Sequence ID/ Operation Tool # Plan Tool ID Set Up/ Accept Reject Reject Insp. Work Center ID **Description Run Hours** Code Qty Qty Number Stamp 130 0.00 Small Fab *130* Small Fab 0.00 Memo Small Fab 1-Cut D3215-3B (2.130" x 0.530") as per dwg D32152-Deburr3-Identify as D3215-3B 140 QC5- Inspect part completeness to step on W/O 0.00 *140* QC 0.00 Memo Quality Control

150

150 Brake NC

Brake NC

NC BRAKE

Memo

Form D3215-3A as per Dwg D3215

0.00

0.00

NCR: Y	/es	/ No				WORK ORDER NON-O	100	NFORM	MANCE / UPI	DATE			
											QA Closed:	Date	•
Work Orde	er:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Part N	۰ اo.					Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root					Descri	ption of work order update	1	nitial	Act	ion	Sign &		
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved													
							AUI	T CATE	GORY				
Landi	ng G				_	General	_	7			3	. –	_
		Bending Centre No Cracks	ot Conce	ntric to (D/S	Bend BOM/Route Broken/Damaged		Grain Hardwa Inspecti	re on incomplete	-	Ovalized Over/Under Part Incorre	 	Pressure/Forced Temperature/Cure Weld
		Crushed/	Crimped			Burrs	Г	Instruct	ions Incomplete/l	Jnclear	Part Lost/M	issing	Wrong Stock Pulled
		Cuffs				Contamination	Г	Mainte	nance		Part Moved		_
		Heat Trea	it			Countersink		Mislabe	eled		Positioned V	Wrong	
		Inspectio	n Strip in	Tube		Cut Too Short		Misread	i		Power Loss/	/Surge	Other
		Ripples in	Bend			Drill Holes		Offset		_			
		Torque W	/aves in 8	Extrusio	n 🗀	Drawing		Out of 0	Calibration				
		Turning S	equence			Finish		Out of 9	Sequence				

Outside Dimensions

Date:

DQA:

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Ord Monday, Octob		· ·		*108	3673*						Page	3
Item ID: Revision ID: Item Name:	D3215-3 Webbing Tidy			Accept	*N900	<u>040</u>	100)* s	Setup Star	IV	S1* S2*	<u> </u>
Start Date: Required Date Reference:	10/28/2013 :: 10/31/2013	Start Qty: 20.00 Req'd Qty: 20.00	*20* *20*		Cust Item I Customer:	ID:						
Approvals:	Process Pla	n:	Date:	Tooling:	Da	ate:		F	tun Star	"IV	R1*	
	QC:	<u>-</u>	Date:	SPC (Y/N):	Da	ate:			Stop	*N	R2*	
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	
*160 *160*		QC5- Inspect part comple	eteness to step on W/O	0.00				(23)	13-10	-30	í	DAS 9 9-89

170

170

Quality Control

Large Fab

Large Fab Large Fab

Memo

0.00

Weld D3215-3 by joining D3215-3A and D3215-3B as per Dwg D3215 and QSI 004A/R AL ROD BATCH:

3Grind flush

180

QC10- Inspect visual per QS1004- ground welds

0.00

180

Quality Control

Memo

D/Q 13-10-30

DAS

												DQA:	Dat	e:	T
NCR: Y	Yes	/ No				WORK ORDER NON-	COI	NFORM	/IANCE / UP	DATE					
												QA Closed:	Dat	e:	
Work Orde	۸ė.					DISPOSITION				AGAINST D	EI	PARTMENT,	/PROCESS		
Work Orde	ei. -	·				Rework	7		Skid-tube	Crosstube			Water Jet		Engineering
Part N	۷n					Scrap	-		Machining	Small Fab	_	Pro	d. Eng. Coor.	\dashv	Quality
	٠٠.					Use-as-is	1	1	noforming	Finishing	\dashv		re/Packaging		Other
NCR I	No.					Work Order Update	1	li .	Large Fab	Composite	٦	,	Supplier		П
	•	•				<u> </u>									
Root					Descri	ption of work order update		Initial	Ac	tion		Sign &			
Cause		Date	Step	Qty		or Non-conformance	Cr	nief Eng	Desc	ription		Date	Verification	1	QC Inspector
Doc/Data	Ш														
Equip/Tooling			-				1								
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		<u> </u>		, <u></u>		<u> </u>	AUI	LT CATE	GORY						
Landi	_	7				General	_	7		_		1	r		· 1
	-	Bending			<u> </u>	Bend	igert	Grain		L	_	Ovalized	1		Pressure/Forced
		Centre N	ot Conce	ntric to (D/S	BOM/Route	\perp	Hardwa		<u> </u>		Over/Under	F		Temperature/Cure
	-	Cracks				Broken/Damaged	\vdash	⊣ `	on Incomplete	<u> </u>		Part Incorre	F-		Weld
	_	Crushed/	'Crimped			Burrs	\perp	⊣	ions Incomplete/	Unclear	_	Part Lost/Mi	issing		Wrong Stock Pulled
		Cuffs			_	Contamination	_	Mainte		<u> </u>	_	Part Moved			
	_	Heat Tre			<u> </u>	Countersink		Mislabe		L		Positioned V			1 ,
		Inspection		Tube	<u> </u>	Cut Too Short	_	Misread	i	L		Power Loss/	Surge [Other
l .	1	Ripples in	n Bend		1	Drill Holes	-	Offset							

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Page 4 Monday, October 28, 2013 12:54:07 PM Item ID: D3215-3 Accept *N900040100* Setup Start Revision ID: Item Name: Webbing Tidy Start Date: 10/28/2013 **Start Oty: 20.00** *20* **Cust Item ID: Required Date:** 10/31/2013 Req'd Oty: 20.00 **Customer:** Reference: Run Process Plan: Date: Approvals: Tooling: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool 1D Tool # Plan Reject Accept Reject Insp. Work Center ID Description **Run Hours** Code Qty **Qty** Number Stamp 190 QC5- Inspect part completeness to step on W/O *190* QC 0.00 13 10-30 Memo Quality Control 200 Chemical Conversion Coat per QSI005 4.1 0.00 28 16, 13.1031 *200* HandFinish 0.00 Memo Hand Finishing 210 Black Sandtex(Ref:4.3.5.7) per QSI005 4.3 M 11 7 3 3 8 0.00 28 b 18-10-51. *210* Powdercoat Memo Powder Coating

											DQA.	Dai	te:	•
NCR:	'es	/ No				WORK ORDER NON-	COI	NFORM	MANCE / UPDATE					•
											QA Closed:	Dat	te:	
Work Orde	er:					DISPOSITION			AGA	INST DE	PARTMENT	/PROCESS		
Part N	- ا ۱۰۰				No. of the Control of	Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube Cross Machining Smal noforming Finis Large Fab Composite	l Fab	•	Water Jet d. Eng. Coor. re/Packaging Supplier		Engineering Quality Other
Root				<u> </u>	Descri	ption of work order update	T	Initial	Action		Sign &			
Cause	Ì	Date	Step	Qty	`	or Non-conformance	Ch	nief Eng	Description		Date	Verification	n	QC Inspector
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Supplier			ļ											
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Landi	ng (Gear				General								
		Bending				Bend		Grain			Ovalized	i		Pressure/Forced
		Centre N	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance		Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct		Weld
		Crushed/	Crimped			Burrs	Г	instruct	ions Incomplete/Unclear		Part Lost/M	issing		Wrong Stock Pulled
		Cuffs				Contamination	Г	Mainte	nance		Part Moved	•		•
		Heat Trea	ət			Countersink		Mislabe	led		Positioned V	V rong		
		Inspectio	n Strip in	Tube		Cut Too Short		Misread	I		Power Loss/	Surge		Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID 108673 Page 5 Monday, October 28, 2013 12:54:07 PM Item ID: D3215-3 Accept *N900040100* Setup Start **Revision ID:** Item Name: Webbing Tidy **Start Date:** 10/28/2013 **Start Oty: 20.00** Cust Item ID: **Required Date:** 10/31/2013 Req'd Qty: 20.00 **Customer:** Reference: Run Start Approvals: Process Plan: Date:_____ Tooling: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Tool # Plan Tool ID Set Up/ Reject Accept Reject Insp. **Work Center ID** Description **Run Hours** Qty Code Otv Number Stamp 220 QC3- Inspect Part Finish 0.00 DAS 28 *220* 27 QC 0.00 9-89 Memo 13/03/ Quality Control 230 0.00 Packaging CX 13/11/01 28 *720* hoska a st-033 Packaging Packaging 240

0.00

0.00

QC21- Final Inspection - Work Order Release

Memo

240 QC

Quality Control

MCJ 13-11-09

											DQA:	Date	e:
NCR:	⁄es	/ No				WORK ORDER NON-C	100	VFORI	MANCE / UPDAT	TE			•
;					-			····			QA Closed:	Date	2:
Work Orde	er:	·				DISPOSITION				AGAINST DEI	PARTMENT	/PROCESS	
Part N	- No					Rework Scrap Use-as-is Work Order Update		Thern	Machining S noforming	Crosstube Small Fab Finishing omposite		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root					Descri	ption of work order update		nitial	Action		Sign &		
Cause	Ì	Date	Step	Qty		or Non-conformance	Ch	ief Eng	Description	on	Date	Verification	QC Inspector
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Operator]				Ì						
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Setup	П	•											
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Process													
Supplier	П												
Training												:	
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	Ш	Bending				Bend		Grain			Ovalized	L	Pressure/Forced
	Ш	Centre No	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct [Weld
		Crushed/	Crimped			Burrs		Instruct	ions Incomplete/Uncle	ear 🔲	Part Lost/Mi	ssing	Wrong Stock Pulled
]		Cuffs -				Contamination		Mainte	nance		Part Moved	_	
		Heat Trea	at			Countersink		Mislabe	led		Positioned V	Vrong	

Misread

Out of Calibration

Out of Sequence

Outside Dimensions

Offset

Power Loss/Surge

Other

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Inspection Strip in Tube

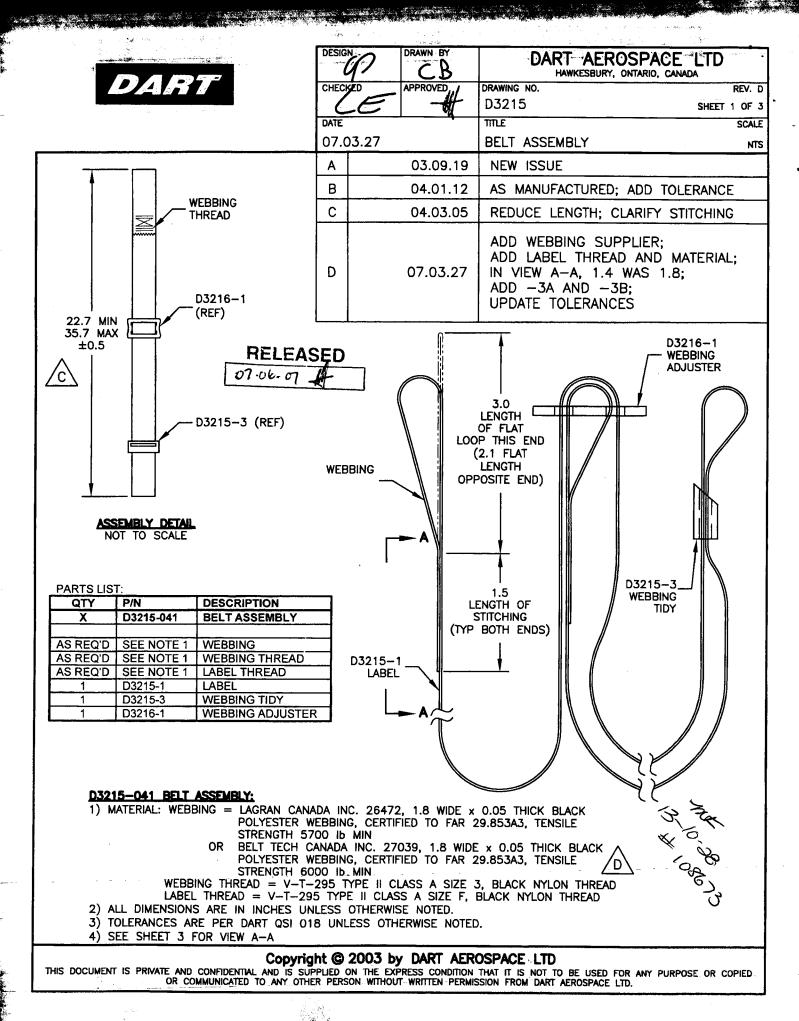
Torque Waves in Extrusion

Cut Too Short

Drill Holes

Drawing

Finish

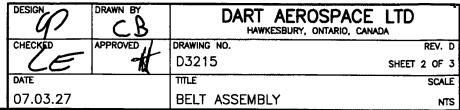


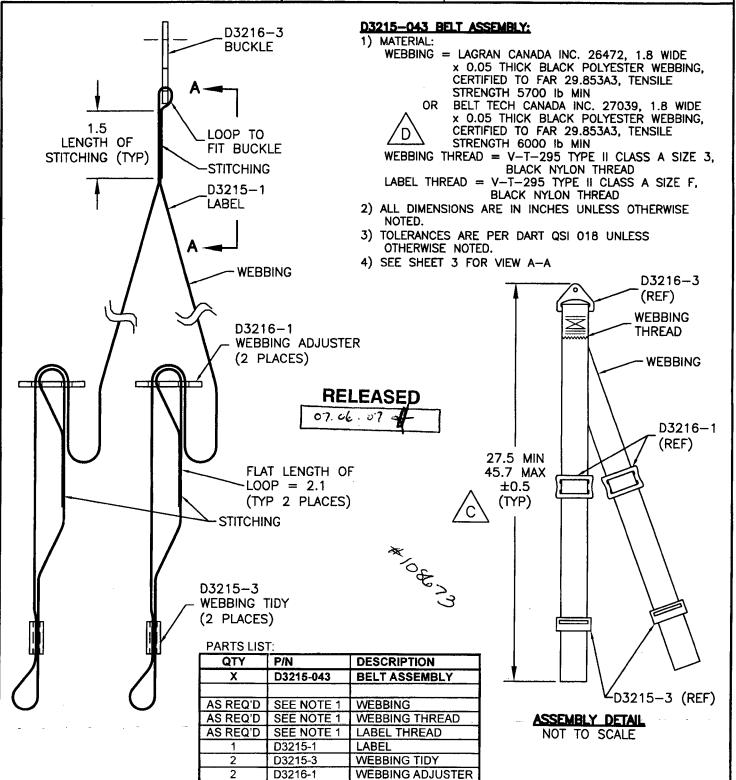
										DQA:	Date:	
NCR: Y	es /	No No				WORK ORDER NON-C	ONFOR	MANCE / UF		QA Closed:	Date:	
Work Orde	r:					DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
Part N NCR N	o					Rework Scrap Use-as-is Work Order Update		Skid-tube Machining moforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root					Descri	ption of work order update	Initial	A	ction	Sign &		
Cause		Date	Step	Qty		or Non-conformance	Chief Eng	Des	cription	Date	Verification	QC Inspector
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Equip/Tooling		1						Ì				
Operator												
Material												
Setup		1										
Other												
Process												
Supplier												
Training							1					
Unapproved												

FAULT CATEGORY Landing Gear General Bend Ovalized Pressure/Forced Bending Grain Centre Not Concentric to O/S BOM/Route Over/Under tolerance Temperature/Cure Hardware Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Burrs Part Lost/Missing Wrong Stock Pulled Crushed/Crimped Instructions Incomplete/Unclear Cuffs Maintenance Part Moved Contamination Mislabeled Positioned Wrong Heat Treat Countersink Other Misread Power Loss/Surge Inspection Strip in Tube Cut Too Short Drill Holes Ripples in Bend Offset Out of Calibration Torque Waves in Extrusion Drawing Finish Turning Sequence Out of Sequence Wave/Twist in Tube Folio Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G







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		DQA:	Date:	
_	MODE ODDED NON CONFORMANCE / LIDDATE			

Work Order: DISPOSITION AGAINST Rework Skid-tube Crosstube Part No. Scrap Machining Small Fab	Prog		Engineering Quality Other
Work Order: Rework Skid-tube Crosstube	e Pro	Water Jet od. Eng. Coor. ore/Packaging	Quality
	Prog	od. Eng. Coor. ore/Packaging	Quality
NCR No. Use-as-is Thermoforming Finishing Work Order Update Large Fab Composite			
Root Description of work order update Initial Action	Sign &		
Cause Date Step Qty or Non-conformance Chief Eng Description	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved			
FAULT CATEGORY			
Landing Gear Bending Centre Not Concentric to O/S BOM/Route Broken/Damaged Crushed/Crimped Burrs Cuffs Contamination Heat Treat Inspection Incomplete Countersink Inspection Strip in Tube Cut Too Short Ripples in Bend Torque Waves in Extrusion Bend Bend Bend Bend Grain Hardware Inspection Incomplete Inspection Incomplete Inspection Incomplete/Unclear Maintenance Mislabeled Misread Offset Offset Offset Torque Waves in Extrusion Drawing Out of Calibration	Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned Power Loss	ect Aissing d Wrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other

Out of Sequence

Outside Dimensions

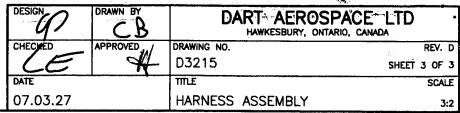
Turning Sequence

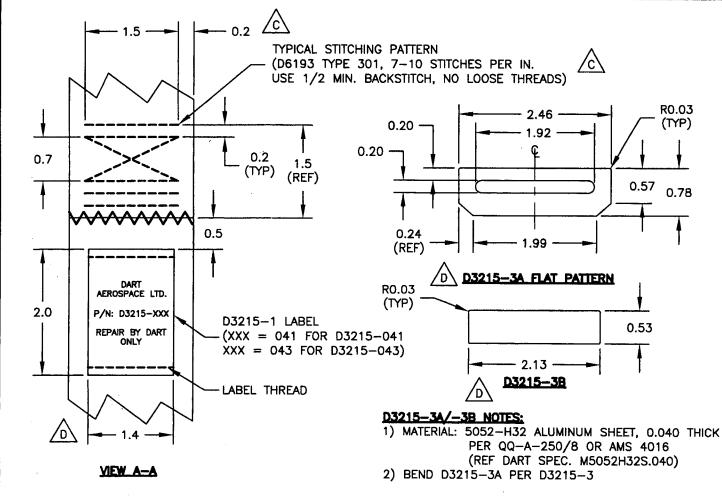
Wave/Twist in Tube

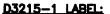
Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G







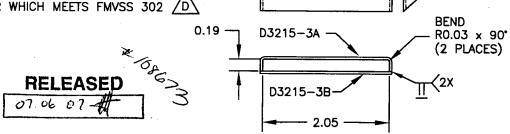


1) MATERIAL: WHITE TYVEK OR

WHITE POLYESTER WHICH MEETS FMVSS 302 /D

2) USE 1/8 BLACK LETTERING

3) CENTER ON BELT WIDTH



D3215-3 WEBBING TIDY

GENERAL NOTES:

- 1) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

D3215-3 NOTES:

- 1) WELD PER DART QSI 004
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER' COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3

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											DQA:	Date	:
NCR: Y	es /	No				WORK ORDER NON-C	ON	iFORN	MANCE / UP	DATE			
											QA Closed:	Date	
Work Orde	r.					DISPOSITION	l			AGAINST DE	PARTMENT	PROCESS	
Part N						Rework Scrap Use-as-is		ſ	Skid-tube Machining Moforming	Crosstube Small Fab Finishing	4	Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other
NCR N	lo					Work Order Update			Large Fab	Composite	, Recystor	Supplier	Journal
Root					Descri	ption of work order update	li	nitial	Act	tion	Sign &		
Cause	D	ate	Step	Qty	C	or Non-conformance	Chi	ief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data													
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Unapproved						 	<u> </u>						<u> </u>
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Landir [ng Gear				<u> </u>	General	\Box	C		Γ	Ovalized		Pressure/Forced
	_	nding			_ -	Bend BOM/Route	\vdash	Grain		-	-1	<u> </u>	Temperature/Cure
ļ	Cra		t Concer	itric to i	^{3/5} -	BOM/Route	-	Hardwa			Over/Under Part Incorred		Weld
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i	Cuf		mpeu		<u> </u>	Contamination	\vdash	Mainte	· ·	Unclear	Part Moved	22111B	
		iis at Treai	+		-	Countersink	-	Mislabe		 	Positioned V	Vrong	
}	_		ı ı Strip in	Tube	-	Cut Too Short	\vdash	Misread			Power Loss/		Other
		ples in		IUDE	<u> </u>	Drill Holes	\vdash	Offset	<i>a</i>		J. 044C1 2033/	~ b	Tomer
	⊢	•	aves in E	xtrusio	,	Drawing	\vdash		Calibration			1-1,	

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

DART AEROSPACE LTD	Work Order: 108673	3
Description: Webbing Tidy	Part Number: D3215-	ВА
Inspection Dwg: D3215 Rev: D	Page 1 c	of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototyp	е
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.92	+/-0.030	1.92"	-		٧	J×m-01
0.20	+/-0.030	120"	-		٧	
0.78	+/-0.030	, 775''	_		Υ	
0.20	+/-0.030	,20"			V	
2.46	+/-0.030	,20° 2.46°	-		V	
0.57	+/-0.030	. 57"	_		V	·
:						

DAS

			57.10		
Measured by:	Ac	Audited by:	27 9-89	Prototype Approval:	N/A
Date:	13.10.29	Date:	13 1029	Date:	N/A

Rev	Date	Change	Revised by	Approved
Ά	04.02.10	New Issue	KJ/RF	.,
В	06.03.15	Dwg Rev update	KJ/JLM	· · · · · · · · · · · · · · · · · · ·
С	07.10.24	Dimensions updated per Dwg Rev D	KJ/EC/DD , A	
D	08.09.10	0.53 dimension removed	KJ/DD 🛠	13

DQA:	Date:	

WORK ORDER NON-CONFORMANCE / UPDATE

NCR: Yes / No QA Closed: Date: **AGAINST DEPARTMENT/PROCESS** DISPOSITION Work Order: Skid-tube Crosstube Engineering Water Jet Rework Part No. Machining Quality Scrap Small Fab Prod. Eng. Coor. Use-as-is Thermoforming Finishing Rec/Store/Packaging Other Work Order Update Composite Supplier NCR No. Large Fab Action Description of work order update Sign & Initial Root Chief Eng Description Date Step Qty or Non-conformance Date Verification QC Inspector Cause Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved **FAULT CATEGORY Landing Gear** General Bend Grain Ovalized Pressure/Forced Bending BOM/Route Temperature/Cure Over/Under tolerance Centre Not Concentric to O/S Hardware Inspection Incomplete Broken/Damaged Part Incorrect Weld Cracks Wrong Stock Pulled Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Cuffs Contamination Maintenance Part Moved Mislabeled Heat Treat Countersink Positioned Wrong Other Power Loss/Surge Inspection Strip in Tube Cut Too Short Misread Ripples in Bend **Drill Holes** Offset **Torque Waves in Extrusion** Drawing Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

DART AEROSPACE LTD



Description:	Webbing	tidu		Work Order: 108 673	
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Inspection Draw	ving: 732/5 - 3		Rev: 🕥	Part Number: D32/5 - 3	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0,0.53	46.000		V		Vern	SFAB-08
0.040	4-0,010	0.037			Vern	SFAB - 08
2.13	140,030	2.125	/		Vern	SFAB - 08
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Measured by: SAD	Checked By: DAS 30	QC inspector:	Engineering Approval (if necessary):
Date 13-10-20	9-89 Date 13 (10) 30	Date Blid3,	Date